

MASTER BLOCKS COMPONENTS INDEX

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METRIC MASTER BLOCK AMB001

GLOBAL STANDARD COMPONENTS



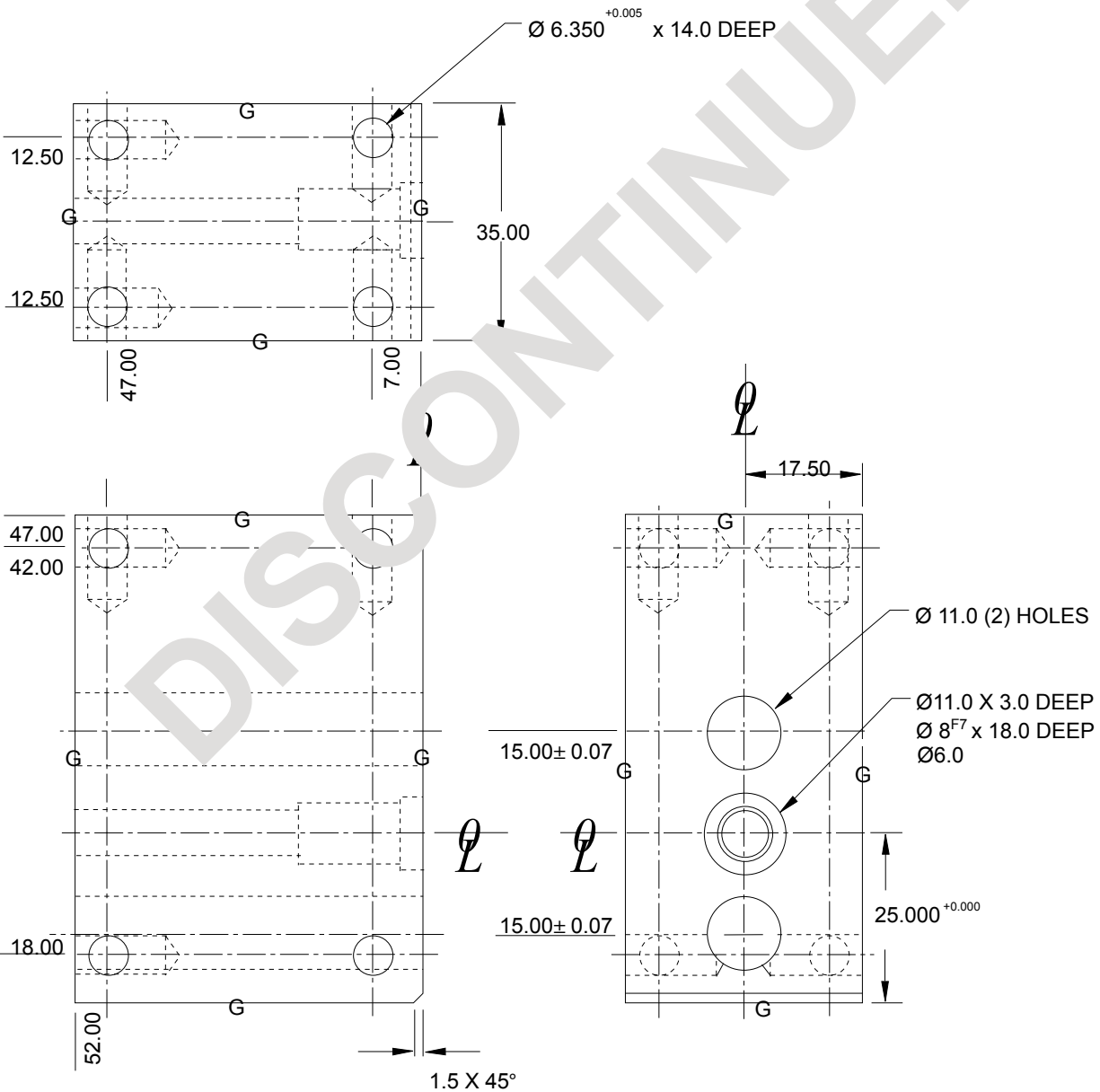
Assembly

08/13/07

Tolerances: 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.
SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

- ALL DIMENSIONS ARE mm.
 - SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.
 - $\varnothing 6.350$ HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.
 - ALL GROUND SURFACES ARE TO BE 0.4 MICROMETERS.
- SEE PAGE B-1.1 FOR COORDINATE MATERIALS CHART



B

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METRIC MASTER BLOCK AMB002

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

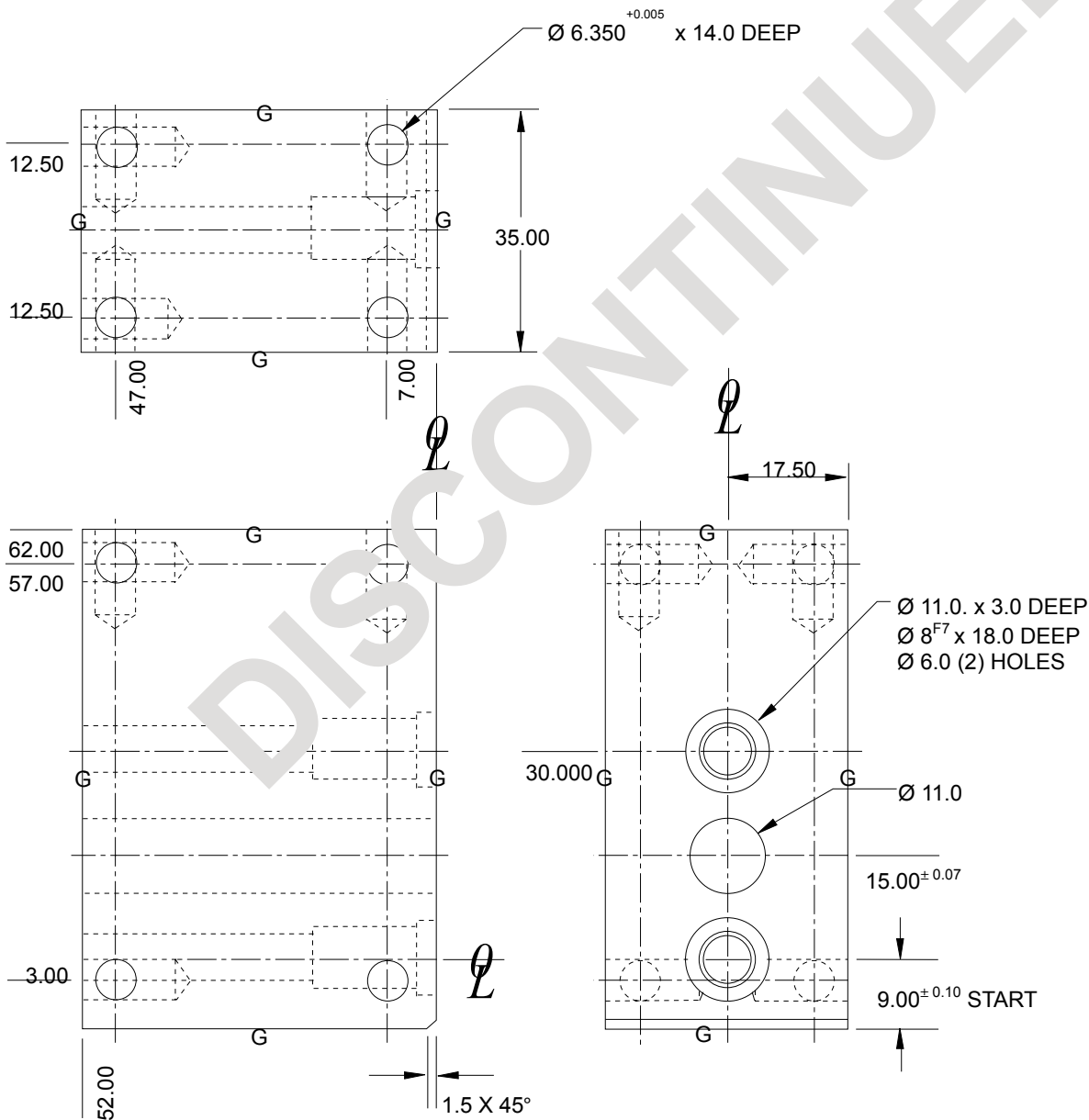
Tolerances: 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.

SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

- ALL DIMENSIONS ARE mm.
- SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.
- ? 6.350 HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.
- ALL GROUND SURFACES ARE TO ± 0.4 MICROMETERS.

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



B

A

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METRIC MASTER BLOCK AMB003

GLOBAL STANDARD COMPONENTS



Assembly

08/13/07

Tolerances: 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.

SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

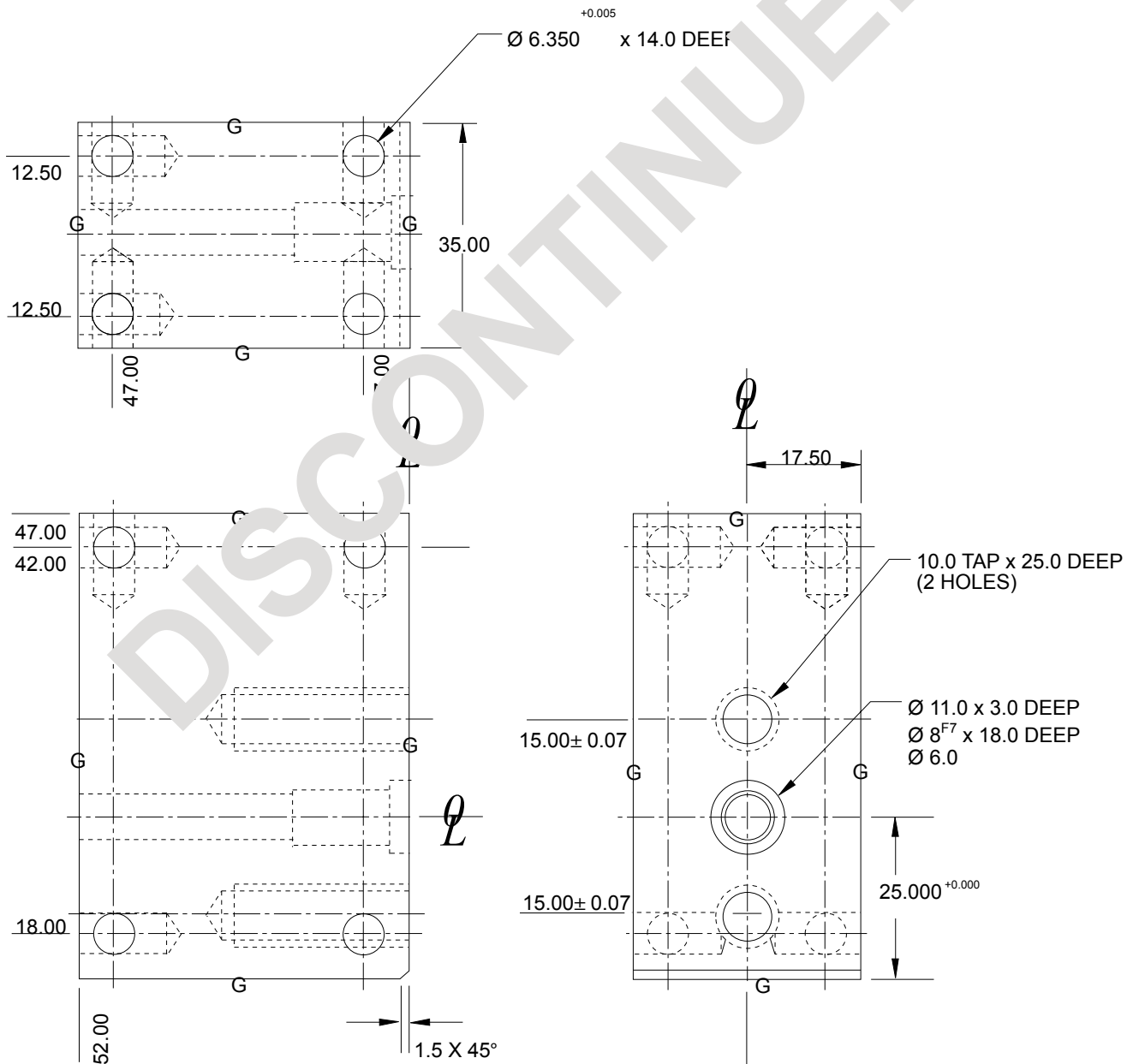
• ALL DIMENSIONS ARE mm.

• SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.

• $\varnothing 6.350$ HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.

• ALL GROUND SURFACES ARE TO BE 0.4 MICROMETERS.

SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



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METRIC MASTER BLOCK AMB004

GLOBAL STANDARD COMPONENTS



Assembly

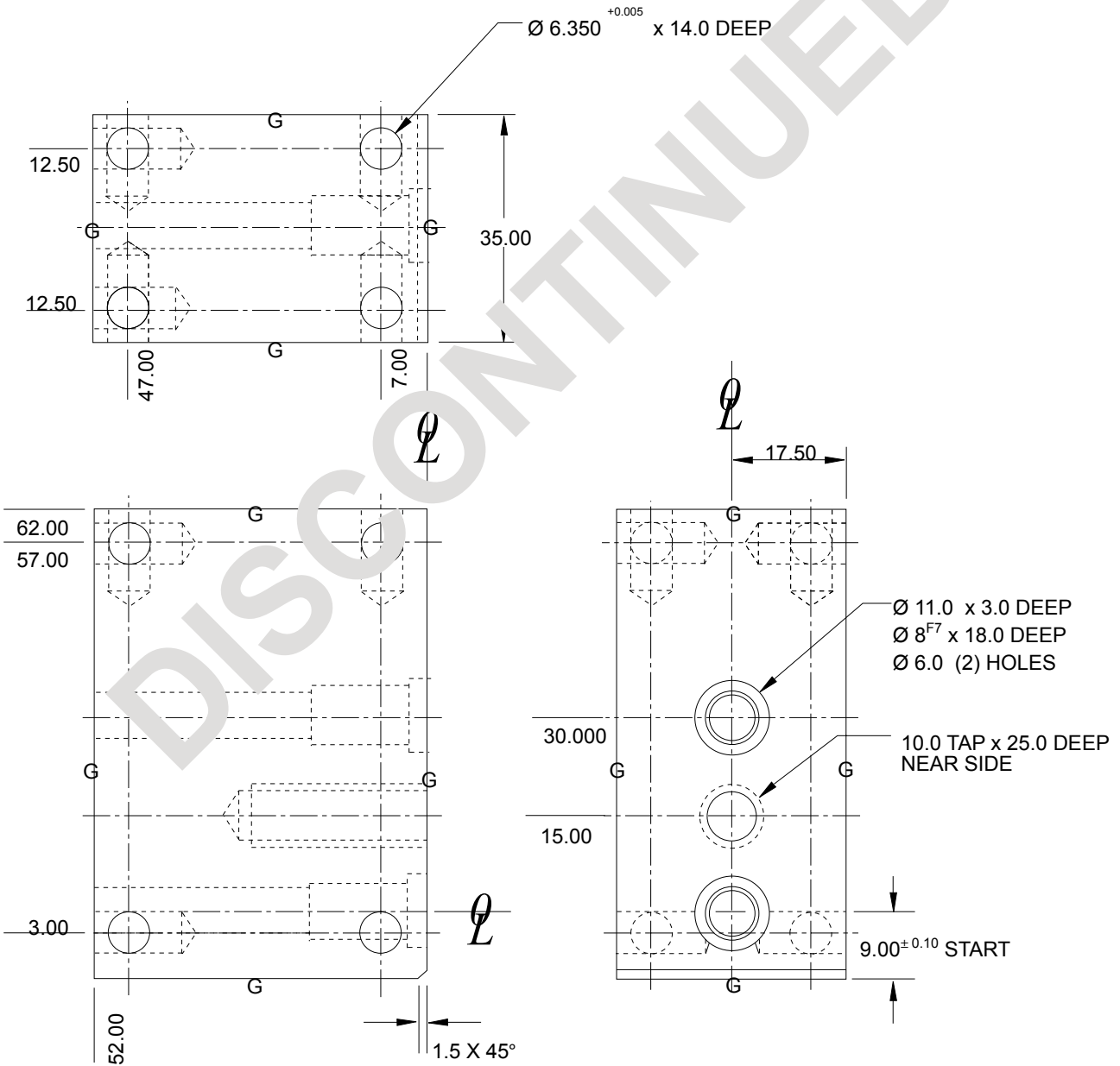
08/13/07

Tolerances: 1 PLACE ± 0.3
2 PLACE ± 0.03
3 PLACE ± 0.01

STK: 1-1/2" x 2-1/8" x 75 LG.

SAE O1 OIL-HARDENING COLD-WORK TOOL STEEL
HARDEN 50-55 R.C. & GRIND, BLACK OXIDE FINISH

- ALL DIMENSIONS ARE mm.
 - SURFACES TO BE FLAT, PARALLEL, AND PERPENDICULAR TO WITHIN 0.005 T.I.R.
 - ? 6.350 HOLES TO BE PERPENDICULAR TO SURFACE WITHIN 0.005 T.I.R.
 - ALL GROUND SURFACES ARE TO BE 0.4 MICROMETERS.
- SEE PAGE B-1.1 FOR GLOBAL MATERIALS CHART



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